

TEXTILES COMMITTEE

(GOVERNMENT OF INDIA, MINISTRY OF COMMERCE)

79, Dr. Annie Besant Road, Worli, Bombay-18.

Procedure for Inspection of Handwoven Made-up Bandages, Lint Cloth and Surgical Dressings.

A minimum of 2% of the bandages offered for inspection may be selected at random for detailed inspection.

Detailed inspection will include, inspection for (i) construction particulars, (length, width, ends and picks/inch), and (ii) for quality (presence of any perceptible and significant spinning, weaving and processing defects).

The inspection shall be carried out on the basis of the approved sample and/or constructional and other particulars relating to the respective contracts.

DRAWING OF SAMPLES:

One roll for ever 5,000 rolls, subject to a minimum of three samples or a maximum of five samples per lot offered may be drawn for laboratory tests.

During inspection, the following points may be kept in view:

1. Selvage shall not be included, while cutting bandages to form into rolls.
2. Bleached bandages shall be fully bleached, no blueing shall be used and it shall be free from all chemicals used in bleaching.
3. Bandage cloth should be absolutely free from size, dressing and filling material.

4. In the case of lint cloth, raising should be even conforming to the approved basis sample.

The following laboratory tests shall be carried out;

1. Counts of yarn.
2. Weight per sq. metre.
3. Breaking strength (if specified)—2" × 8" between stripe.
4. Determination of Hr. value.
[The aqueous extract of bandage shall be chemically neutral, (Ph. between 5.5 to 8.5) when tested as per clause 5.7.1 of IS: 863-1956.]
5. Scouring loss percentage (loss of scouring of the bleached bandage, when determined as per clause, 5.6.1 of IS:863-1956 shall not exceed 0.5%).
6. Absorbency test in the case of lint cloth.

REJECTION:

1. Units found not to be in accordance with construction and other particulars stipulated, shall be rejected.
2. The presence of any significant spinning, weaving and processing defects which will mar the appearance or serviceability of the item, will render the unit unacceptable.

3. If more than 20% of the total number of units inspected for construction particulars and/or for quality are found unacceptable, the lot will be rejected.

which a cloth label of suitable size will be attached and will be sealed by the Inspector. All the necessary stamps will be affixed on the cloth label.

PROCEDURE OF STAMPING :

Ten, twelve or more rolls may be securely tied together with a twine all around, to

Tolerances, supervision of packing and sealing of bales and issue of certificates will be the same as applicable to other handloom fabrics meant for export.