



QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR HANDICRAFTS AND CARPET INDUSTRY

What are Occupational Standards(OS)?

OS describe what individuals need to do, know and understand in order to carry out a particular job role or function

OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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Introduction

Qualifications Pack – Abrasion Machine Operator (Glassware)

SECTOR: HANDICRAFTS & CARPET

SUB-SECTOR: Glassware

OCCUPATION: Grinding & Abrasion Operation

REFERENCE ID: HCS/Q2303

ALIGNED TO: NCO-2004/7322.90

The abrasion machine operator is responsible for smoothening the surface of the glass article by working it over the abrasion wheel

Brief Job Description: The individual at work is responsible for making the surface of the raw product smooth. The individual understands the different kinds of abrasion machines used in glass manufacturing and how to operate the abrasion machine

Personal Attributes: The job requires the individual to have: ability to work in sitting position for a long time, work in high decibel noise environment, steady hand and hand eye coordination



Qualifications Pack For Abrasion Machine Operator



Job Details Crea Sect Sub-Occ

Qualifications Pack Code	HCS/Q2303		
Job Role	Abrasion m	nachine Operator (Gla	ssware)
Credits(NSQF)	TBD	Version number	1.0
Sector	Handicrafts & Carpet	Drafted on	06/03/2015
Sub-sector	Glassware	Last reviewed on	27/05/2015
Occupation	Grinding & Abrasion Operation	Next review date	27/05/2016

Job Role	Abrasion Machine Operator (Glassware)	
Role Description	smoothening the surface of the glass article by working it over the abrasion wheel	
NSQF level	4	
Minimum Educational Qualifications	5 th pass (Primary Education)	
Maximum Educational Qualifications	Not applicable	
Training	Not Applicable	
(Suggested but not mandatory)		
Experience	Not Applicable	
Applicable National Occupational Standards (NOS)	Compulsory: 1. HCS/N2304 Perform abrasion operation in the glass product 2. HCS/N9901 Coordinate with colleagues and work as a team 3. HCS/N9902 Maintain safe work environment 4. HCS/N9903 Maintain personal health Optional: Not applicable	
Performance Criteria	As described in the relevant OS units	





	Keywords /Terms	Description
Definitions	Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Defi	Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
	Vertical	Vertical may exist within a sub-sector representing different domain areas or the client industries served by the industry.
	Occupation	Occupation is a set of job roles, which perform similar/related set of functions in an industry.
	Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.
	Sub-functions	Sub-functions are sub-activities essential achieving the objectives of the function.
	Job role	Job role defines unique set of functions that together form a unique employment opportunity in an organization.
	Occupational Standards (OS)	OS specify the standards of performance an individual must achieve consistently while carrying out a function at the workplace. Occupational Standards as set of competencies is applicable both in Indian and overreaching global contexts.
	Performance Criteria	Performance Criteria defined for a task are statements that together specify the standard of performance while carrying out the task.
	National Occupational Standards (NOS)	NOS are Occupational Standards which apply uniquely in Indian context.
	Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a qualifications pack.
	Qualifications Pack(QP)	Qualifications Pack comprises set of OS, together with the educational, training and other criteria that are required to perform a job role satisfactorily at workplace. A Qualifications Pack is assigned a unique qualification pack code for clear identification.
	Knowledge and Understanding	Knowledge and Understanding are statements which together as a set specify the technical, generic, professional and organization specific knowledge that an individual needs to possess in order to perform and meet the required standards consistently.
	Organizational	Organizational Context includes the way the organization is structured and how it





Context	operates. It includes elements of operational knowledge contents defined in
	relation to functioning of an organization that a skilled professional need to
	possess specific to its precise areas of responsibility.
Technical	Technical Knowledge is the specific domain knowledge needed to accomplish the
Knowledge	task in combination with other competencies. It is usually coined with specifically
	designated roles and responsibilities.
Core	Core Skills or Generic Skills as set are group of skills. It is key to working in today's
Skills/Generic	world. These skills are typically needed in any work environment. In the context of
Skills	the OS, these include mainly communication related skills that are applicable to
	most job roles.
Sector	Sector is a conglomeration of different business operations having similar
	businesses and interests. It may also be defined as a distinct subset of the
	economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and
	interests of its components.
Vertical	Vertical may exist within a sub-sector representing different domain areas or the
	client industries served by the industry.
Occupation	Occupation is a set of job roles, which perform similar/related set of functions in
	an industry.
Keywords	Description
/Terms	
SSC	Sector Skill Council
OS	Occupational Standard(s)
NOS	National Occupational Standard(s)
QP	Qualifications Pack
NSQF	National Skill Qualifications Framework
NCO	National Classifications of Occupation
TBD	To Be Determined
HCS	Handicrafts and Carpet Skill Sector Council
NSDC	National Skill Development Corporation

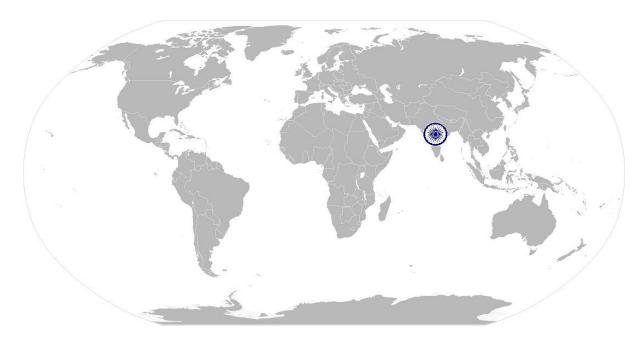






Perform abrasion operation in the glass product

National Occupational Standard



Overview

This unit is about the abrasion of raw products to make the edges of the product smooth by working it on the abrasion machine.



	NOS
National	Occupational Standards



HCS/N2304	Perform abrasion operation in the glass product		
Unit Code	HCS/N2304		
Unit Title (Task)	Perform abrasion operation in the glass product		
Description	This unit is about the abrasion of raw products to make the surface of the product smooth by working it on the abrasion machine.		
Scope	This unit/ task covers the following:		
	Receive and understand the abrasion requirements of the product		
	Smoothen the rough edges of the glass article		
	Achieve productivity and quality standards		
	Follow safety procedure during abrasion		
Performance Criteria(P	C) w.r.t. the Scope		
Element	Performance Criteria		
Receive and	To be competent, the user/ individual must be able to:		
understand the abrasion	PC1. receive instructions from production supervisor regarding daily targets for abrasion		
requirements of the	PC2. receive instructions from production supervisor regarding product		
product	dimensions and parameters for abrasion operation		
	PC3. make note of precision and surface which to be achieved		
	PC4. identify and work on different types of abrasion wheels used in the process		
	PC5. store the different materials and abrasion wheel used int eh process		
Smoothen the rough	To be competent, the user/ individual must be able to:		
edges of the glass article	PC6. get specific work related instructions from supervisor, if required PC7. assemble abrasion wheel correctly to ensure they are properly balanced and		
article	PC7. assemble abrasion wheel correctly to ensure they are properly balanced and fit to use		
	PC8. ensure to follow the proper method of dressing an abrasive wheel		
	PC9. handle abrasion wheel		
	PC10. control the speed of abrasion wheel		
	PC11. control the functions of all the components used with abrasive wheels		
	PC12. hold the glass product and smoothen the rough edge of it using the abrasive wheels		
	PC13. control the operating speed of wheels for finer finishing		
	PC14. ensure that the machinery is suitable for its intended use and properly maintained		
Achieve productivity	To be competent, the user/individual must be able to:		
and quality standards	PC15. ensure minimum / zero damage to the product during the process of abrasion		
	PC16. achieve the desired shelf life of wheel used for abrasion by following standard operating procedure		
	PC17. ensure zero material defect while handling the stones		
	PC18. finish the product with appropriate smooth finish as per specification		
	PC19. achieve periodical target of production		
Follow safety	To be competent, the user/ individual must be able to:		
procedure during	PC20. ensure safety measures during examination, handling and storage of		



National Occupational Standards



HCS/N2304	Perform abrasion operation in the glass product
abrasion	abrasive wheel
	PC21. use suitable personal protective equipments during abrasion operation
	PC22. minimise hazards and risks arising from the use of abrasion wheels and the
	precautions to be observed
	PC23. ensure damaged wheel is not used for abrasion
	PC24. ensure no material damage / personal damage during work
Knowledge and Unders	standing (K)
A. Organizational	The individual on the job needs understand:
Context	KA1. company's policies on: human resource management, benefits and code o
(Knowledge of the	conduct
company /	KA2. company's code of conduct
	KA3. organisation culture and typical product profile
organization and	KA4. company's reporting structure
its processes)	KA5. company's documentation policy
	KA6. company's safety procedure
B. Technical	The individual on the job needs to know and understand:
Knowledge	KB1. glass article production process
Ū	KB2. operation and controls in abrasion machine
	KB3. different type of abrasive used in wheel construction
	KB4. different grades of wheels (soft or hard) used in abrasion
	KB5. structure (level of porosity) of wheel used in abrasion
	KB6. different materials used in abrasion process
	KB7. different types of abrasion wheels used and their operating procedures
	KB8. handling procedure of glass during abrasion
	KB9. optimum operating speed of abrasive wheel as per procedure
	KB10. finish required in the glass product as a result of abrasion
	KB11. usage of abrasion machine and its controls
	KB12. usage of materials and consumables in the process and material handling procedure
	KB13. perform basic maintenance
	KB14. precautions to be taken while handling abrasion wheel
	KB15. material handling procedure KB16. usage and purpose of personal protective equipment
	KB17. quality parameters of abrasion process
Skills (S)	KB18. safety precautions to be taken at workplace
A. Core Skills/	Reading skills
Generic Skills	The individual on the job needs to know and understand:
Generic Skills	SA1. how to read instructions on process and material handling
	Writing skills
	The individual on the job needs to know and understand:
	SA3. how to take notes or read about the process requirements
	Communication (Listening and speaking) skills
	The individual on the job needs to know and understand:
	SA4. how to receive details such as markings regarding type, size and maximum



NOS National Occupational Standards



HCS/N2304	Perform abrasion operation in the glass product		
	 operating speed SA5. how to listen and receive details of the markings on the wheel indicating specific restrictions for use SA6. how to seek work instructions from the supervisor SA7. listen to supervisor to know daily targets SA8. seek out and listen to co-workers SA9. express the information, both technical and non-technical, to seniors and colleagues effectively 		
B. Professional Skills	Decision making		
	The individual on the job needs to know and understand:		
	SB1. how to decide on material requirement for abrasion activity		
	Plan and Organize		
	The user/individual on the job needs to know and understand how to:		
	SB2. prioritize and organise to achieve the daily targets		
	Customer centricity		
	The user/individual on the job needs to know and understand how to:		
	SB3. the customer preference on craft products		
	Problem Solving		
	The user/individual on the job needs to know and understand how to:		
	SB4. solve work related problems Analytical thinking		
	The individual on the job needs to know and understand: SB5. how to analyse the shape of the product and accordingly perform abrasion operation		
	Critical thinking		
	The individual on the job needs to know and understand: SB6. how to spot process disruptions and delays		



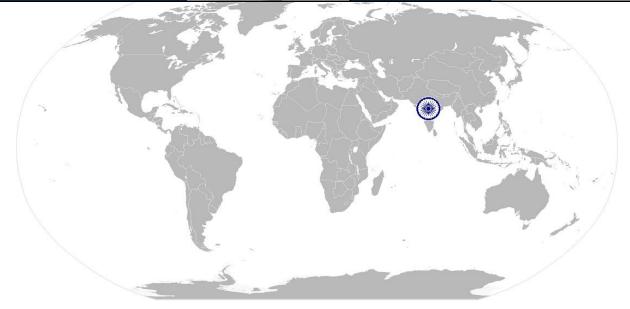




Perform abrasion operation in the glass product

NOS Version Control

NOS Code	HCS/N2304		
Credits(NSQF)	TBD	Version number	1.0
Industry	Handicrafts and Carpet	Drafted on	06/03/2015
Industry Sub-sector	Glassware	Last reviewed on	27/05/2015
Occupation	Grinding & Abrasion Operation	Next review date	27/05/2016



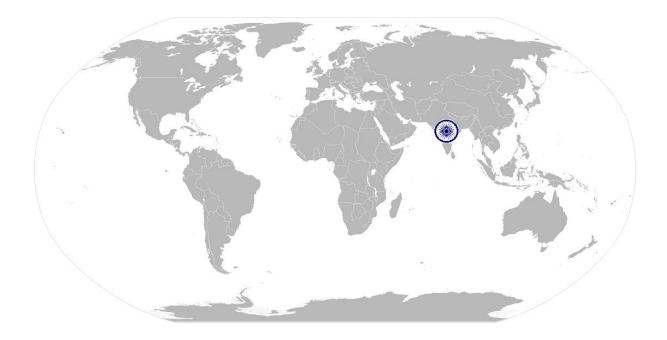






Coordinate with colleagues and work as a team

National Occupational Standard



Overview

This unit is about individual's coordination and communication level with colleagues and superiors so as to achieve the deliverable on time through a smooth workflow.



National Occupational Standard





HCS/N9901	Coordinate with colleagues and work as a team		
Unit Code	ELE/N9901		
Unit Title (Task)	Coordination and team work with colleagues and superior		
Description	This OS unit is about communicating and coordinating with colleagues and superiors in order to achieve smooth and hazard free work flow during production. It is about the ability to work as a team member, share work and multi task to meet the deliverable schedule and quality requirements, assuring no process disruptions.		
Scope	 This unit/ task covers the following: Interact with supervisor or superior Work as a team by coordinating with colleagues within and outside the department Report and Document 		
Performance Criteria(I	PC) w.r.t. the Scope		
Element	Performance Criteria		
Interact with supervisor or superior	 To be competent, the user/ individual must be able to: PC1. receive job order and instructions from reporting supervisor PC2. understand the work output requirements, targets, performance indicators and incentives PC3. deliver quality work on time and report any anticipated reasons for delays PC4. report on any grievances, production defects and any potential hazards PC5. communicate on process flow improvements PC6. communicate maintenance and repair schedule proactively to the supervisor PC7. receive feedback on work standards PC8. interact and clarify doubts on design, usage of materials & tools, quality & standards compliance, etc PC9. report in time for shortage or need of raw materials PC10. handover completed work to supervisor 		
Work as a team by coordinating with colleagues within and outside the department	To be competent, the user/ individual must be able to: PC11. communicate to the colleagues from within and other departments, clearly		

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	NOS
National	Occupational Standards



HCS/N9901	Coordinate with colleagues and work as a team
	PC19. share information with colleagues to enable efficient delivery of work
	PC20. highlight any errors of colleagues, help to rectify and ensure quality output
	PC21. work with cooperation, coordination, communication and collaboration, with
	shared goals and supporting each others performance
Report and	To be competent, the user/ individual must be able to:
Document	PC22. document all the details accurately relating to one's role as required
	PC23. report on the work completed and keep it in records
Knowledge and Unders	tanding (K)
A. Organizational	The individual on the job needs understand:
Context	KA1. company's policies on preferred language of communication, incentives,
(Knowledge of the	quality standards, personnel management, reporting and escalation matrix
company /	policy
	KA2. company's standard operating procedure (SOP) and the risk and impact of
organization and	not following them
its processes)	KA3. procedures for working with colleagues, his/her role and responsibilities in
	relation to this
	KA4. organizational hierarchy and the line of reporting structure
	KA5. procedures to report employment related issues and to deal with conflicts
	KA6. work flow involved in the company's production process and the sequence of
	operations
	KA7. importance of the individual's role in the workflow and details of the
	individual responsibilities
	KA8. Work target and review mechanism
	KA9. common potential hazards in the work place and the procedures to deal with
	them
	KA10. tools and equipments handling procedure
	KA11. documentation procedures as required
B. Technical	The individual on the job needs to know and understand:
Knowledge	KB1. communicate effectively with various categories of people and the different
	departments in the organization
	KB2. build team coordination and work effectively in a team for organizational and
	individual success
	KB3. to document the job activity as required like the check sheets, history sheets,
	etc.
	KB4. help colleagues with specific issues and problems, meeting quality and time
	standards as a team
	KB5. listen actively to team members
	KB6. maintain the proper tone and pitch for communication, ethics and discipline
	for professional success
	KB7. develop effective working relationship with mutual trust and respect within
	the team
	KB8. express and address grievances appropriately, deal with difficult work
	relationships and manage the internal conflicts effectively.







HCS/N9901	Coordinate with colleagues and work as a team		
Skills (S) [Optional]			
A. Core Skills/	Reading skills		
Generic Skills	The individual on the job needs to know and understand how to:		
	SA1. read job sheets, design sheet and information displayed at the workplace		
	SA2. read notes/comments from the supervisor		
	SA3. read and understand manuals, health and safety instructions, memos etc		
	Writing skills		
	The individual on the job needs to know and understand how to:		
	SA4. fill up documentation to one's role		
	Communication skills		
	The individual on the job needs to know and understand how to:		
	SA5. interact with team members to work efficiently		
	SA6. communicate effectively with supervisor		
B. Professional Skills	Decision making skills		
	The individual on the job needs to know and understand how to:		
	SB1. report to supervisor and deal with a colleague individually, depending on the		
	type of concern		
	Plan and Organize		
	The individual on the job needs to know and understand how to:		
	SB2. communicate with superiors as required		
	Customer centricity		
	The individual on the job needs to know and understand how to:		
	SB3. communicate with customers / clients and understand their preferences		
	Problem solving		
	The individual on the job needs to know and understand how to:		
	SB4. resolve problems / conflicts through proper communication		
	Analytical thinking		
	The individual on the job needs to know and understand how to:		
	SB5. analyse and communicate as per the requirement		
	Critical thinking		
	The individual on the job needs to know and understand how to:		
	SB6. spot and communicate potential areas of disruptions to work process and		
	report the same		



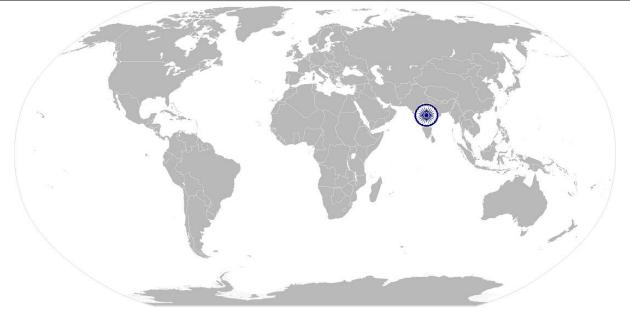




Coordinate with colleagues and work as a team

NOS Version Control

NOS Code	HCS/N9901		
Credits(NSQF)	TBD	Version number	1.0
Industry	Handicrafts and Carpet	Drafted on	23/02/2015
Industry Sub-sector	Handicrafts	Last reviewed on	26/03/2015
Occupation	Pre-production / Craft making / Finishing	Next review date	26/03/2016



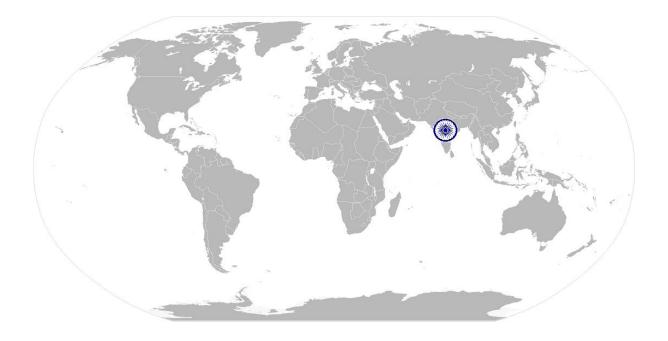






Maintain safe work environment

National Occupational Standard



Overview

This unit is about the individual's effort to maintain safe work environment.



NOS National Occupational Standards



Maintain safe work environment

Standard	
Occupational	
National	

HC5/119902	Maintain safe work environment
Unit Code	HCS/N9902
Unit Title (Task)	Maintain safe work environment
Description	This OS unit is about following adequate safety procedures to make work environment safe.
Scope	This unit/ task covers the following:Follow safety procedure and practices
	Achieve safety standards
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Follow safety	To be competent, the user/ individual must be able to:
procedure and	PC1. comply with safety procedures while on work to prevent accidents
practices	PC2. take adequate safety measures while handling materials, chemicals and tools
	PC3. wear appropriate personal protective gears such as gloves, protective
	goggles, masks etc. while working
	PC4. undertake basic safety checks before operation of all tools and electrical
	equipments
	PC5. wear appropriate and recommendee othing as per the work environment
	(eg: working in a furnace area) PC6. follow recommended material handling procedure to control material and
	personal damage
	PC7. perform all procedures as per company's work instructions for controlling
	operational risk
	PC8. perform the duties in a manner which minimizes environmental damage
	PC9. dispose of waste safely and correctly in a designated area as per company's
	SOP
	PC10. report any accidents, incidents or problems without delay to the supervisor
	and take necessary immediate action to reduce further danger
Achieve safety	To be competent, the user/individual must be able to:
standards	PC11. ensure zero accident at workplace
	PC12. adhere to safety standards and ensure no material damage
Knowledge and Unders	tanding (K)
A. Organizational	The individual on the job needs to know and understand:
Context	KA1. company's policies on work safety and occupational hazard management
(Knowledge of the	KA2. company's HR policies
company /	KA3. company's reporting structure
organization and	KA4. company emergency evacuation procedure
its processes)	



NOS National Occupational Standards



HCS/N9902	Maintain safe work environment		
B. Technical	The individual on the job needs to know and understand:		
Knowledge	KB1. accidental risks to the worker		
	KB2. how to maintain the work area safe and secure		
	KB3. how to perform the duties in a way to minimize accidental risks		
	KB4. how to handle chemicals		
	KB5. purpose and usage of protective gears such as gloves , protective goggles,		
	masks, etc. while working		
	KB6. material handling procedure		
	KB7. standard Operating Procedure (SOP) of processes		
	KB8. precautionary activities to be followed in the processes		
	KB9. how to operate tools and electrical equipments		
	KB10. emergency procedures to be followed in case of an mishap such as fire		
	accidents etc.		
Skills (S) [Optional]			
A. Core Skills/	Reading skills		
Generic Skills	To be competent, the user/individual must be able to:		
	SA1. read safety instructions, safety signage and safety manuals		
	SA2. read the usage of various safety tools and equipments		
	Writing skills		
	To be competent, the user/ individual must be ble to:		
	SA3. take notes on descriptions and details of various safety precautions and		
	procedures as instructed		
	Communication Skills		
	To be competent, the user/ individual must be able to:		
	SA4. communicate supervisor about the work safety issues		
	SA5. receive instructions from supervisor on minimizing the accidental risks		
	SA6. communicate co-workers about the precautions to be taken for accident free		
	work		
B. Professional Skills	Decision Making skills		
	The individual on the job needs to know and understand:		
	SB1. how to select appropriate safety tools and equipments		
	Plan and Organize		
	The individual on the job needs to know and understand:		
	SB2. improve work processes by adopting best safety practices		
	Customer centricity		
	The individual on the job needs to know and understand:		
	SB3. coordinate with different departments on briefing the safety aspects		
	SB4. guide the team members on use of various safety tools and equipments		
	Problem solving		
	The individual on the job needs to know and understand:		

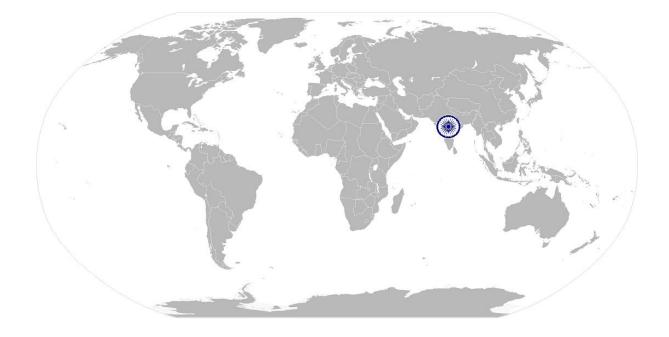






Maintain	safe	work	environment	

Analytical thinking
The individual on the job needs to know and understand:
SB6. analyse the usage of appropriate tools and consumables
Critical thinking
The individual on the job needs to know and understand how to:
The manual of the job needs to know and understand now to:





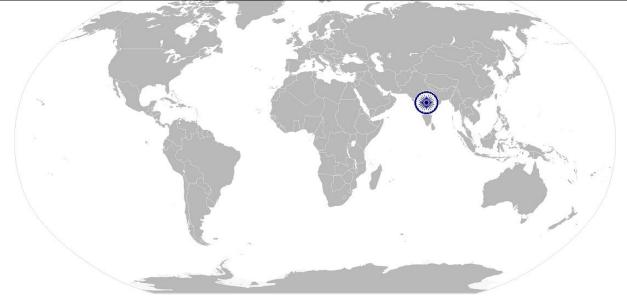




Maintain safe work environment

NOS Version Control

NOS Code	HCS/N9902		
Credits(NSQF)	TBD	Version number	1.0
Industry	Handicrafts and Carpet	Drafted on	23/02/2015
Industry Sub-sector	Handicrafts	Last reviewed on	26/03/2015
Occupation	Pre-production / Craft making / Finishing	Next review date	26/03/2016

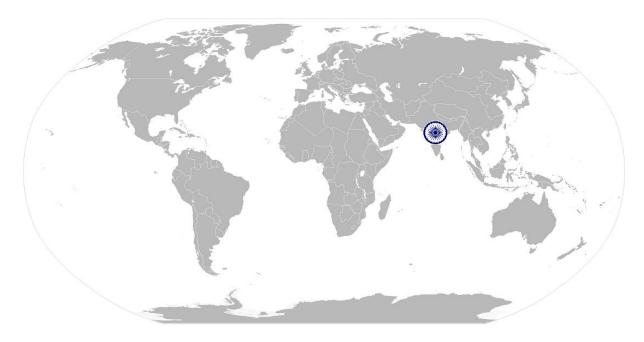






Maintain personal health

National Occupational Standard



Overview

This unit is about managing personal health at work place.



NOS National Occupational Standards



HCS/N9903

Maintain personal health

HCS /N9903		
HCS /N9903		
Maintain personal health		
This OS unit is about managing personal health at work place.		
 This unit/ task covers the following: Adopt healthy work practices Achieve work productivity while maintaining health 		
PC) w.r.t. the Scope		
Performance Criteria		
To be competent, the user/ individual must be able to:		
 PC1. always cover the mouth and nose with a dust mask while working and keep on changing when it gets blocked with dust PC2. follow work instructions strictly to reduce the amount of pollution at the work place e.g. wet the rock / craft material before working on it PC3. wear protective goggles over eyes and replace them when scratches on it obscure the vision PC4. wear gloves as per the materials used for making handicraft to avoid blisters; scratches and cuts PC5. undergo preventive health checkups at regular intervals PC6. take prompt treatment from the doctor in case of illness PC7. follow SOPs for dealing with blisters; scratches; accidental fires or any other type of emergencies at work 		
To be competent, the user/ individual must be able to:		
PC8. ensure no productivity loss or absenteeism from work due to illness		
PC9. ensure no long term ill effect on the personal health		
rstanding (K)		
 The individual on the job needs to know and understand: KA1. company's policies on: personal health and occupational hazard management KA2. company's HR policies KA3. company's reporting structure KA4. company's emergency evacuation procedure 		
The individual on the job needs to know and understand:		
KB1. health risks to the worker at the work place		
KB2. healthy work practices		
KB3. how to perform the duties in a way to minimize pollution at the work place		
KB4. what personal protective equipments should be worn and how it is cared for		
KB5. safe disposal methods for waste		
KB6. how to provide the first aid treatment at workplace		
KB7. emergency procedures to be followed in case of an mishap such as fire accidents etc.		



NOS	
National Occupational Standards	5



Maintain personal health

Ski	Skills (S)					
Α.	Core Skills/ Generic Skills	Reading skills				
		To be competent, the user/ individual must be able to: SA1. read personal health instructions and manual SA2. read the usage of various hand tools and personal protection equipments				
		Writing skills				
		To be competent, the user/ individual must be able to: SA3. take notes on descriptions and details of various personal health maintenance procedures				
		Communication Skills				
		To be competent, the user/individual must be able to: SA4. communicate supervisor about the physical symptoms SA5. receive instructions from doctor and supervisor on medical care				
В.	Professional	Decision Making				
	Skills	The user/individual on the job needs to know and understand: SB1. how to select appropriate hand tools and personal protection equipments SB2. when to change personal protection equipments during the work SB3. how to identify first aid needs in case and of an injury				
		Plan and organize				
		The user/individual on the job needs to know and understand: SB4. how to select appropriate hand tools and personal protection equipments SB5. when to change personal protection equipments during the work				
		Customer centricity				
		The user/individual on the job needs to know and understand: SB6. how to use materials that does not affect customer health / make injury				
Problem solving						
		The individual on the job needs to know and understand:				
		SB7. improve work processes by adopting best safety practices				
		Analytical thinking				
		The individual on the job needs to know and understand: SB8. analyse the usage of appropriate tools and consumables				
		Critical thinking				
		The individual on the job needs to know and understand how to: SB9. spot errors and any other disruptions and communicate with solutions				







Maintain personal health

NOS Version Control

NOS Code	HCS/N9903				
Credits(NSQF)	TBD	Version number	1.0		
Industry	Handicrafts and Carpet	Drafted on	23/02/2015		
Industry Sub-sector	Handicrafts	Last reviewed on	26/03/2015		
Occupation	Pre-production / Craft making / Finishing	Next review date	26/03/2016		





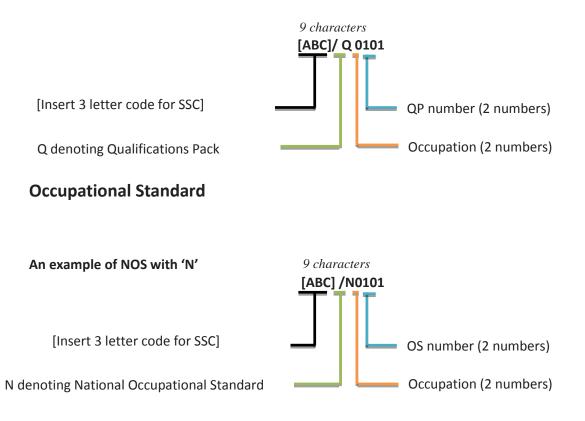
Qualifications Pack For Abrasion Machine Operator



<u>Annexure</u>

Nomenclature for QP and NOS

Qualifications Pack







The following acronyms,	codes have bee	en used in the non	nenclature above:

Sub-sector	Range of Occupation numbers
Ceramics	01 - 10
Fashion Jewellery	11 - 13
Stoneware	14 - 19
Glassware	20 - 27
Metalware crafts	28 - 37
Leather crafts	38 - 43
Paper Mache	44 - 49
Carpets & rugs	50 – 59
Horn bone & shell craft	60 – 65
Wood ware, dolls & toys	66 – 71
Hand printed, Embroidered / knitted & crocheted textiles	72 – 77
Agarbatti	78 – 82
Paper crafts	83 - 86
NER crafts	87 – 92
Miscellaneous crafts	93 - 95
Generic Occupation	96 – 99

Sequence	Description	Example
Three letters	Handicrafts and Carpet Sector Skill Council	HCS
Slash	/	/
Next letter	Whether Q P or N OS	Q
Next two numbers	Occupation code	01
Next two numbers	OS number	01





CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role : Abrasion Machine Operator Qualification Pack : HCS/Q2303 Sector Skill Council : Handicrafts & Carpet

- Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for each PC.
- 2. Each NOS will assessed both for theoretical knowledge and practical
- 3. The assessment will be based on knowledge bank of questions created by the SSC.
- 4. Individual assessment agencies will create unique question papers for theory and skill practical part for each candidate at each examination/training center
- 5. To pass the Qualification Pack, every trainee should score a minimum of 60% in every NOS
- 6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

		Total marks (400)			
HCS/N2304	Perform abrasion operation in the glass				
NOS Element	product Performance Criteria		Out of	The	Skills
NOS Element			Outor	ory	Practical
	PC1. receive instructions from production supervisor regarding daily targets for abrasion		3	1	2
Receive and understand the abrasion	PC2. receive instructions from production supervisor regarding product dimensions and parameters for abrasion operation		3	1	2
requirements of the product	PC3. make note of precision and surface finish to be achieved		3	1	2
	PC4. identify and work on different types of abrasion wheels used in the process		3	1	2
	PC5. store the different materials and abrasion wheel used int eh process	100	3	1	2
	PC6. get specific work related instructions from supervisor, if required		3	1	2
Smoothen the rough edges	PC7. assemble abrasion wheel correctly to ensure they are properly balanced and fit to use		3	1	2
of the glass article	PC8. ensure to follow the proper method of dressing an abressive wheel		3	1	2
	PC9. handle abrasion wheel		5	2	3
	PC10. control the speed of abrasion wheel		5	2	3
	PC11. control the functions of all the		5	2	3





	components used with abrasive wheels			
	PC12. hold the glass product and smoothen	5	2	3
	the rough edge of it using the abrasive	5	2	5
	wheels			
	PC13. control the operating speed of wheels	5	2	3
	for finer finishing	5	2	5
	PC14. ensure that the machinery is suitable	5	2	3
	for its intended use and properly	5	2	5
	maintained			
	PC15. ensure minimum / zero damage to the	5	2	3
	product during the process of abrasion	5	2	5
	PC16. achieve the desired shelf life of wheel	5	2	3
Achieve	used for abrasion by following standard	J	2	J
productivity	operating procedure			
and quality	PC17. ensure zero material defect while	5	2	3
standards	handling the stones	J	2	5
stanuarus	PC18. finish the product with appropriate	5	2	3
	smooth finish as per specification	5	2	J
	PC19. achieve periodical target of production	5	2	3
		-		2
	PC20. ensure safety measures during	4	2	Z
	examination, handling and storage of abrasive wheel			
		4	2	2
E . II (.)	PC21. use suitable personal protective	4	2	2
Follow safety	equipments during abrasion operation	4	2	2
procedure	PC22. minimise hazards and risks arising from	4	2	2
during	the use of abrasion wheels and the			
abrasion	precautions to be observed			
	PC23. ensure damaged wheel is not used for	5	2	3
	abrasion			
	PC24. ensure no material damage / personal	4	2	2
	damage during work			
	TOTAL POINTS	100	40	60

HCS/N9901	Coordinate with colleagues and work as a team				
NOS	Performance Criteria		Out	Theo	Skills
Element			of	ry	Practical
Interact with supervisor	PC1. receive job order and instructions from reporting supervisor		4	3	1
	PC2. understand the work output requirements, targets, performance indicators and incentives	100	5	4	1
	PC3. deliver quality work on time and report any anticipated reasons for delays		5	1	4
	PC4. report on any grievances, production		4	2	2



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			1		
		defects and any potential hazards			
	PC5.	communicate on process flow		4	2
		improvements			
	PC6.	communicate maintenance and repair		4	1
		schedule proactively to the supervisor	-		
	PC7.	receive feedback on work standards		4	2
	PC8.	interact and clarify doubts on design,		5	2
		usage of materials & tools, quality &			
		standards compliance, etc			
	PC9.	report in time for shortage or need of raw		4	1
		materials			
		handover completed work to supervisor		4	2
	PC11.	communicate to the colleagues from		5	2
		within and other departments, clearly and			
		effectively on all aspects to carry out the			
		work among the team			<u> </u>
	PC12.	maintain the etiquettes, use polite		5	2
		language, demonstrate responsible and			
		disciplined behaviours to the colleagues			
	PC13.	interact with colleagues from different		4	2
		functions and understand the nature of			
		their work			
	PC14.	put team over individual goals and multi		4	2
		task or share work where necessary			
Work as a		supporting the colleagues			
team by	PC15.	resolve conflicts and ensure smooth		4	1
coordinatin		workflow			
g with	PC16.	interact and understand the production		4	1
colleagues		requirement for the day from the previous			
within and		and successive processing department and			
outside the		work accordingly			
department	PC17.	communicate and discuss work flow		4	1
		related difficulties in order to find solutions			
		with mutual agreement			
	PC18.	receive feedback from Quality Control and		5	1
		rework in order to complete work on time			
	PC19.	share information with colleagues to		6	3
		enable efficient delivery of work			
	PC20.	highlight any errors of colleagues, help to		4	2
		rectify and ensure quality output			
	PC21.	work with cooperation, coordination,		4	1
		communication and collaboration, with			
		shared goals and supporting each others			
		performance			
Report and	PC22.	document all the details accurately relating		4	1





Document	to one's role as required			
	PC23. report on the work completed and keep it	4	1	3
	in records			
	TOTAL POINTS	100	40	60

HCS/N9902	Maintai	in safe work environment				
NOS	Perform	nance Criteria		Out	Theory	Skills
Element				of		Practical
	PC1.	comply with safety procedures while on		8	2	6
		work to prevent accidents				
	PC2.	take adequate safety measures while		8	2	6
		handling materials, chemicals and tools				
	PC3.	wear appropriate personal protective		8	2	6
		gears such as gloves, protective goggles,				
		masks etc. while working				
	PC4.	undertake basic safety checks before		9	2	7
		operation of all tools and electrical				
		equipments				
	PC5.	wear appropriate and recommended		9	2	7
Follow		clothing as per the work environment (eg:				
safety		working in a furnace area)				
procedure	PC6.	follow recommended material handling		8	2	6
and		procedure to control material and	100			
practices		personal damage	100			
	PC7.	perform all procedures as per company's		8	4	4
		work instructions for controlling				
		operational risk	-			
	PC8.	perform the duties in a manner which		6	2	4
		minimizes environmental damage				
	PC9.	dispose of waste safely and correctly in a		8	2	6
		designated area as per company's SOP				
	PC10.	report any accidents, incidents or		8	4	4
		problems without delay to the supervisor				
		and take necessary immediate action to				
		reduce further danger				
Achieve	PC11.	ensure zero accident at workplace		10	2	8
safety	PC12.	adhere to safety standards and ensure no		10	2	8
standards		material damage				
	TOTAL I	POINTS		100	28	72

HCS/N9903	Maintain personal health				
NOS	Performance Criteria		Out	Theory	Skills
Element			of		Practical
Adopt	PC1. always cover the mouth and nose with a dust	100	12	4	8





healthy	mask while working and keep on changing				
work	when it gets blocked with dust				
practices	PC2. follow work instructions strictly to reduce the amount of pollution at the work place e.g. wet the rock / craft material before working on it		10	2	8
	PC3. wear protective goggles over eyes and replace them when scratches on it obscure the vision	-	10	2	8
	PC4. wear gloves as per the materials used for making handicraft to avoid blisters; scratches and cuts	-	10	2	8
	PC5. undergo preventive health checkups at regular intervals		10	2	8
	PC6. take prompt treatment from the doctor in case of illness		11	3	8
	PC7. follow SOPs for dealing with blisters; scratches; accidental fires or any other type of emergencies at work		11	4	7
Achieve work	PC8. ensure no productivity loss or absenteeism from work due to illness		13	3	10
productivity while maintaining health	PC9. ensure no long term ill effect on the personal health		13	3	10
	TOTAL POINTS		100	25	75