





#### **HCS/N4507 Lacquering of painted object**

Unit Code	HCS/N4507					
Unit Title	Lacquering of painted object					
(Task)						
Description	This unit is about quantification and measurement of skills and competencies enabling one to work satisfactorily in adding/creating thematic look to paper mache products,					
	either by self-imagination and creativity or inspired out of motifs supplied by the					
	customer.					
Scope	This unit/task covers the following:					
	Preparation of lacquer					
	Applying Varnish to painted objects					
Performance Criteria (F	PC) w.r.t. the Scope					
Preparation of	To be competent, theuser/individual onthejobmust beable to:					
lacquer	PC1. use suitable ppe like rubber hand gloves and nose mask as required					
	PC2. ensure the place/room is clean, ventilated and well lit					
	PC3. select suitable lacquer based on hue and tone of object and customer					
	requirement					
	PC4. transfer lacquer (varnish) in a clean bowl					
	PC5. dilute with volatile thinner to make solution of suitable consistency					
	PC6. mix the lacquer and thinner well with stirrer					
	PC7. check the mixture by sample testing on suitable materials to ensure it					
	matches with the shade/finish required					
Applying lacquer on	PC8. ensure the object is clean, smooth and free from dust, dirt etc.					
object	PC9. ensure the object is not damp or wet					
	PC10. apply lacquer to the object uniformly as per finish required PC11. allow it to dry					
	PC12. check the coating and if needed apply second coat and allow to dry PC13. continue applying lacquer and drying till desired level of shine/finish is					
	attained					
Knowledge and Unders	standing (K)					
A. Organizational	Theuser/individualonthe job needs to knowandunderstand:					
Context	KA1. general rules and regulations in a paper mache processing section					
(Knowledge of	KA2. material safety data sheets (msds) of paints & chemicals  KA3. safe working practices					
the company/ organization and	KA4. mixing process of lacquer					
its processes)	KA5. basic knowledge about paints, varnish, thinner etc.					
B. Technical	Theuser/individualonthe job needs to knowandunderstand:					
Knowledge	KB1. type of product being processed					
	KB2. the importance of:					
	types of product					
	<ul> <li>process parameters</li> </ul>					
	<ul> <li>types of lacquering defects and their remedy</li> </ul>					







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	fastness of lacquer					
	thickness of lacquer					
	<ul> <li>drying parameters</li> </ul>					
	KB3. importance of cleanliness of workplace					
	KB4. difference between correctable and non-correctable lacquering faults					
	KB5. acceptable solutions for specific faults identified/detected					
	KB6. methods to make use of the information detailed in specification sheets and					
	work instructions					
Skills (S)						
A. Core Skills/	Writing Skills					
Generic Skills	Theuser/individualonthe job needs to knowandunderstand how to:					
	SA1. document records related to production and quality					
	SA2. write letters, memos clearly and legibly					
	Reading Skills					
	Theuser/individualonthe job needs to knowandunderstand how to:					
	SA3. read and comprehend written instructions related to the process					
	Oral Communication (Listening and Speaking skills)					
	Theuser/individualonthe job needs to knowandunderstand how to:					
	SA4. communicate with superiors, colleagues and juniors appropriately					
B. Professional Skills	Decision Making					
	The user/individual on the job needs to know and understand how to:					
	SB1. make decisions in relation to the scope of work					
	Plan and Organize					
	Theuser/individualonthe job needs to knowandunderstand how to:					
	SB2. plan and organize the work to meet the target					
	CustomerCentricity					
	The user/individual on the job needs to know and understand how to:					
	SB3. manage relationships with customers who desperately need relevant					
	information yet unwilling and unaware of its needs					
	SB4. build customer understanding of trust and cooperativeness					
	Problem Solving					
	Theuser/individualonthe job needs to knowandunderstand how to:					
	SB5. apply problem-solving approaches in different situations SB6. report abnormalities and non-conformities detected to superiors					
	SB6. report abnormalities and non-conformities detected to superiors SB7. seek clarification on problems when in doubt					
	Analytical Thinking					
	Theuser/individualonthe job needs to knowandunderstand how to:					
	SB8. identify root cause of a problem related to man, machine and material					
	Critical Thinking					
	Theuser/individualonthe job needs to knowandunderstand how to:					
	SB9. critically evaluate information gathered from various sources to arrive at a					
	solution					



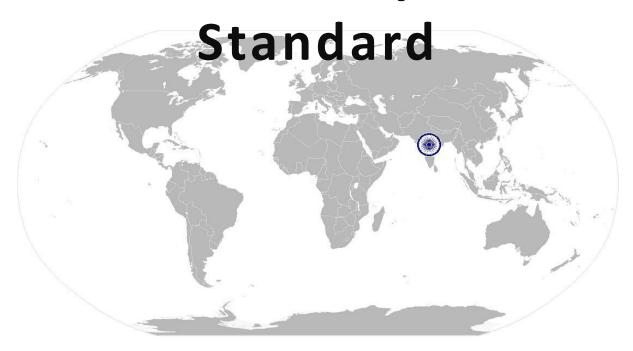




#### HCS/N9906 Maintain work area, tools and machines

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# National Occupational



### **Overview**

This unit is about maintaining work areas and activities to ensure tools and machines are maintained as per norms.







#### HCS/N9906 Maintain work area, tools and machines

	KB9. Common faults with equipment and the method to rectify					
Skills (S) w.r.ttheSco	оре					
Elements	Skills					
A. Core Skills/	Writing Skills					
GenericSkills	The user/ individual on the job needs to know and understand how to:					
	SA1. Prepare status and progress reports					
	SA2. Write memos and e-mail to co-workers, and vendors to provide them with					
	work updates and to request appropriate information without English					
	language errors in grammar or sentence construct					
	Reading Skills					
	The user/ individual on the job needs to know and understand how to:					
	SA3. Keep abreast with the latest knowledge by reading brochures, pamphlets, and					
	product information sheets					
	Oral Communication (Listening and Speaking skills)					
	The user/individual on the job needs to know and understand how to:					
	SA4. Discuss task lists, schedules, and work-loads with co-workers					
	SA5. Keep coworker and supervisor informed about progress					
B. Professional	Decision Making					
Skills	The user/individual on the job needs to know and understand how to:					
	SB1. Make decisions pertaining to the concerned area of work					
	Plan and Organize					
	The user/individual on the job needs to know and understand how to:					
	SB2. Plan and manage work routine based on company procedure					
	SB3. Plan and organize service feedback files/documents					
	CustomerCentricity					
	The user/individual on the job needs to know and understand how to:					
	SB4. Manage relationships with customers					
	SB5. Build customer relationships and use customer centric approach					
	Problem Solving					
	The user/ individual on the job needs to know and understand how to:					
	SB6. Think through a problem, evaluate the possible solution(s) and suggest an					
	optimum /best possible solution(s)					
	Analytical Thinking					
	The user/individual on the job needs to know and understand how to:					
	SB7. Identify immediate or temporary solutions to resolve delays					
	SB8. Use the existing data to arrive at specific data points					
	Critical Thinking					
	The user/ individual on the job needs to know and understand how to:					
	SB9. Apply, analyze, and evaluate the information gathered from observation,					
	experience, reasoning, or communication, as a guide to thought and action					







#### HCS/N9906 Maintain work area, tools and machines

#### **NOS Version Control**

NOS Code	HCS/N9906			
Credits (NSQF)	TBD Version number 1.0			
Industry	Handicrafts and Carpet Sector	Drafted on	15/06/15	
Industry Sub-sector	Metalware, Paper Mache, Carpet, Handicrafts (Woodware)	Last reviewed on	03/07/15	
Occupation	Metal Craft Making, Production, Research and Development, Research and Development, Processing, Designing, Finishing, Processing, Designing, Weaving, Quality Check, Merchandising, Pre- Production, Assembling	Next review date	29/06/20	



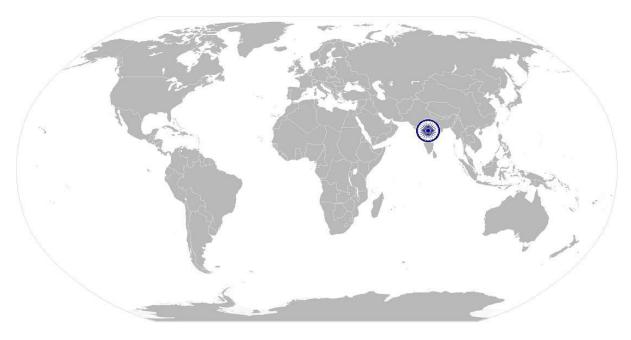




#### HCS/N9908 Working in a team

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# National Occupational Standard



## **Overview**

This unit is about working as part of a team in the sakhta making section.







#### HCS/N9908 Working in a team

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GenericSkills	The user/individual on the job needs to know and understand how to:						
	SA1. Prepare status and progress reports.						
	SA2. Write memos and e-mail to co-workers, and vendors to provide them with						
	work updates and to request appropriate information without English						
	language errors regarding grammar or sentence construct.						
	Reading Skills						
	The user/ individual on the job needs to know and understand how to:						
	SA3. Keep abreast with the latest knowledge by reading brochures, pamphlets, and						
	product information sheets.						
	Oral Communication (Listening and Speaking skills)						
	The user/ individual on the job needs to know and understand how to:						
	SA4. Discuss task lists, schedules, and work-loads with co-workers.						
	SA5. Keep co-workers and supervisors informed about progress.						
B. Professional	Decision Making						
Skills	The user/individual on the job needs to know and understand how to:						
	SB1. Make decisions pertaining to the concerned area of work.						
	Problem Solving						
	The user/individual on the job needs to know and understand how to:						
	SB2. Plan and organize service feedback files/documents.  Customer Centricity						
	The user/individual on the job needs to know and understand how to:						
	SB3. Manage relationships with customers.						
	SB4. Build customer relationships and use customer centric approach.						
	Analytical Thinking						
	The user/individual on the job needs to know and understand how to:						
	SB5. Think through the problem, evaluate the possible solution(s) and suggest an						
	optimum /best possible solution(s).						
	SB6. Identify immediate or temporary solutions to resolve delays.						
	Critical Thinking						
	The user/individual on the job needs to know and understand how to:						
	SB7. Use the existing data to arrive at specific data points.						
	SB8. Apply, analyze, and evaluate the information gathered from observation,						
	experience, reasoning, or communication, as a guide to thought and action.						

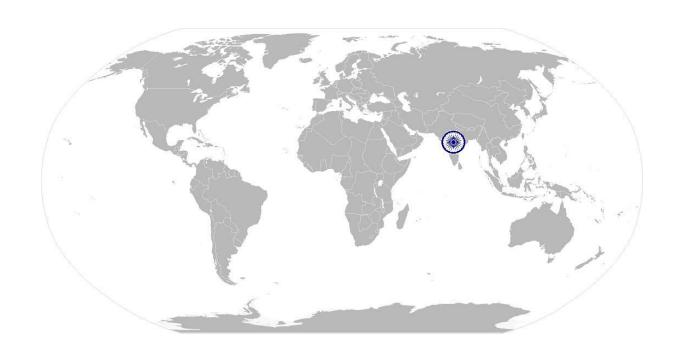






#### HCS/N9908 Working in a team

Handmade Bamboo Stick Maker (for Woven Mats), Bamboo Basket Maker, Bamboo Utility Handicraft Assembler, Bamboo Utility Product Tailor, Bamboo Artwork Maker.





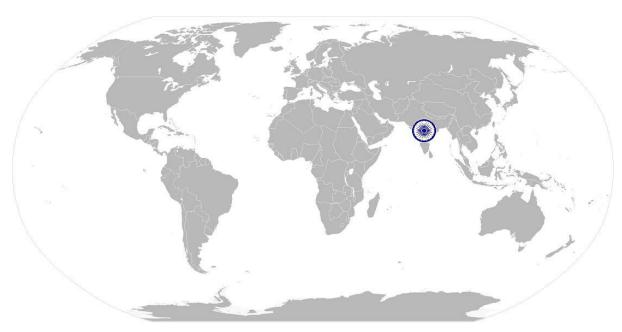




HCS/N9913 Maintain health, safety and security at workplace

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# National Occupational Standard



## **Overview**

This unit is about maintaining work areas and activities to ensure health, safety & security are maintained as per norms.